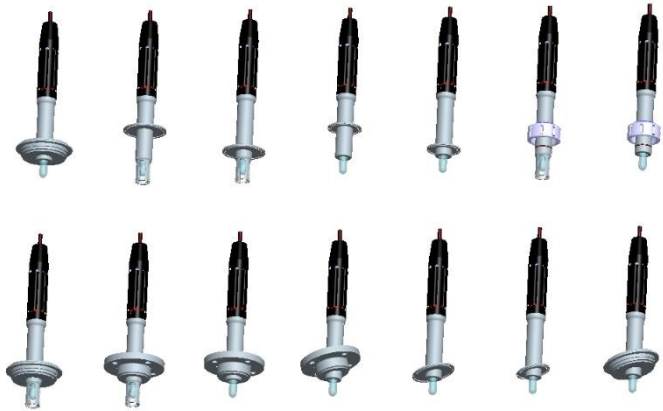


TECHNICAL INFORMATION

Static probe housing



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1 Technical data

1.1 Standards

The following standards were applied when manufacturing the static probe housing:

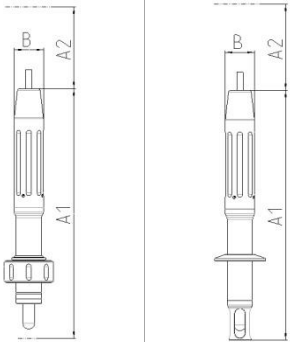
- Pressure Equipment Directive

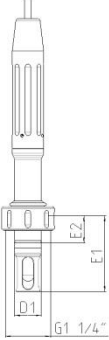
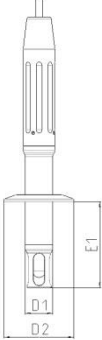
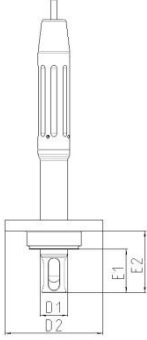
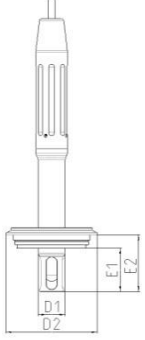
1.2 Material properties

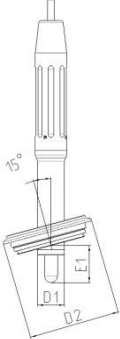
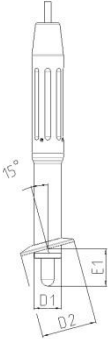
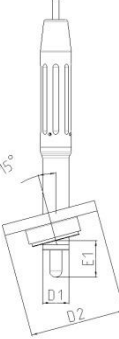
Wetted components		
Probe housing		
EXstatic	Stainless steel	Seals
310	1.4404/316 L	EPDM (FDA, USP VI), FPM
311	1.4404/316 L	EPDM (FDA, USP VI), FPM
312	1.4404/316 L	EPDM (FDA, USP VI), FPM
315	1.4404/316 L	EPDM (FDA, USP VI), FPM

Not wetted components	
Protection Cap	
EXstatic	Material
3XX	PA 6.6.GF30

1.3 Dimensions

Static probe housing	
	 <p>The image contains two technical drawings of a static probe housing. The left drawing shows a side view of the probe with a threaded base. The right drawing shows a side view of the probe with a flat base. Both drawings have dimension lines indicating: 'A1' for the total length of the probe body, 'A2' for the length of the upper section, and 'B' for the diameter of the upper section.</p>
Measurements [mm]	EXstatic
	310 / 311 / 312 / 315
A1	252
A2	200
B	29

EXstatic process connector				
	A	B	C	D
	G 1¼"	TriClamp	BioControl D50	Varivent
				
Measurements [mm]	EXstatic	EXstatic	EXstatic	EXstatic
	310	311	312	312
E1	70	45/80	40	40
E2	25		57	52
D1	25	25	25	25
D2		50.5/64	90	84

EXstatic process connector			
	A	B	C
	Varivent	TriClamp	BioControl D50
			
Mea- surements [mm]	EXstatic	EXstatic	EXstatic
	315	315	315
E1	34	34	34
D1	25	25	25
D2	84	50.5/64	90

1.4 Environmental conditions

Ambient temperature -10...70 °C

Transport and storage temperature -20...80 °C

1.5 EXstatic 3XX process conditions

Max. permissible pressure PS: 10 bar

Max. permissible temperature TS: 140 °C

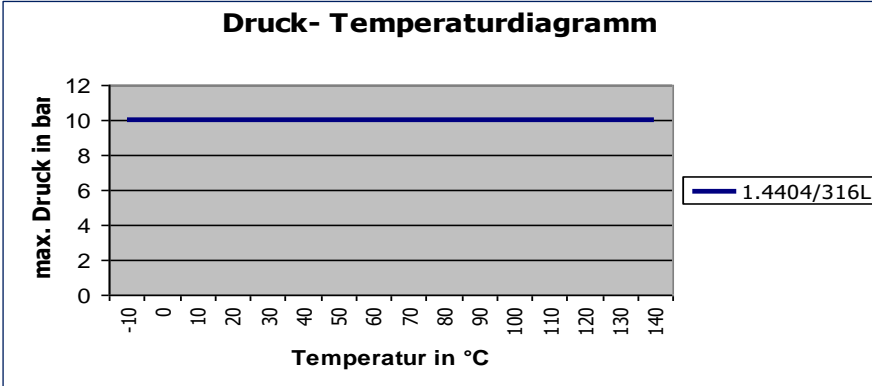


Fig. 1: EXstatic pressure-temperature diagram

1.6 Identification plate

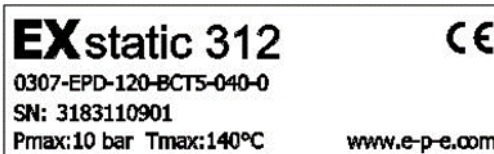


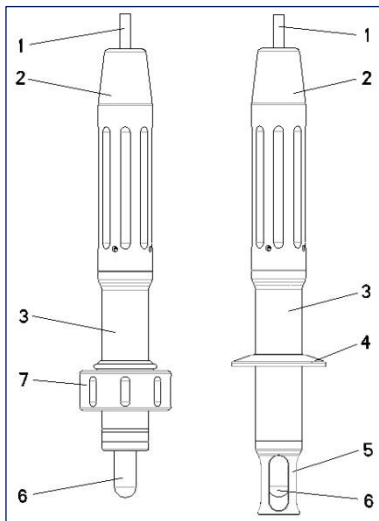
Fig. 2: Identification plate

In case of queries, please contact your dealer directly.

2 Product description

2.1 Static probe housing EXstatic

2.1.1 Components



1	Sensor cable
2	Protection Cap
3	Probe housing
4	Process Connection Tri Clamp
5	Protection cage
6	Sensor
7	Union nut

Fig. 3: EXstatic probe housing

2.1.2 Versions

The static probe housings are attached to tanks or pipes by an applicable process connection. In order to comply with the various process properties, the probe housing EXstatic is manufactured from stainless steel and plastic. Moreover, you can choose between different process connectors, sealing materials and surfaces. Optionally, the probe housing is available with or without a protection cage.”

2.2 Process integration

Static probe housing

The EXstatic probe housing can be fixed on a process tank or pipes by the process connection. The protection cage protects the sensor against damage caused by process liquid.

Transmitter

The static probe housing inserts a sensor in the process liquid transmitting its measuring results to a transmitter.

PLS

The transmitter can be connected with a process control system. The measuring is then controlled automatically according to the measuring results.

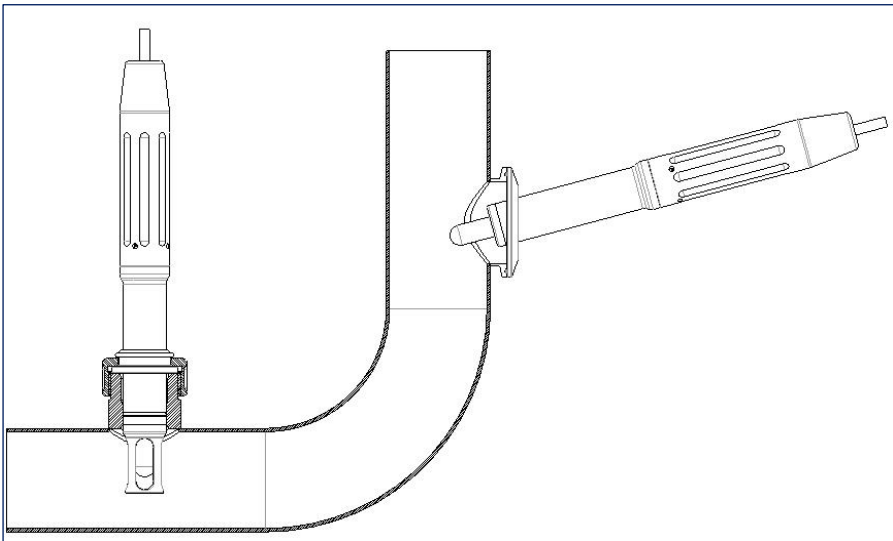


Fig. 4: Process integration

Process connector/Pressure/Temperature

For choosing the appropriate probe housing, process and temperature conditions of the process are applicable. The static probe housing of stainless steel can be used for a pressure of up to 10 bar and temperature between -10 °C and 140 °C.

NOTE

Observe the pressure and temperature diagrams in Chapter 3.6 "EXstatic 3XX process conditions"

Installation position

Basically, the static probe housing can be operated in any position. In order to obtain reliable measurement results, the sensor properties are decisive.

3 Ordering structure

3.1 EXstatic 310 probe housing - G 1 1/4" connection

	Code	Probe housing, material (wetted parts)			
	0408	Stainless steel, 1.4404 / 316L Ra0,8			
	0404	Stainless steel, 1.4404 / 316L Ra0,4			
	XXXX	Special version			
		Code	Material (wetted parts)		
		EDP	EPDM		
		FPM	FPM		
		XXX	Special version		
			Code	Sensor	
			120	120 mm PG 13.5	
			XXX	Special version	
				Code	Process connection
				D32	G1 1/4" union nut OP25
				XXX	Special version
				Code	Immersion depth
				070	70 mm under process connection
				XXX	Special version
				Code	Protection cage
				0	Without
				1	With protection cage
			X	Special version	
EXstatic 310				Order code	

3.2 EXstatic 311 probe housing - TriClamp connection

Code	Probe housing, material (wetted parts)	
0408	Stainless steel, 1.4404 / 316L Ra0,8	
0404	Stainless steel, 1.4404 / 316L Ra0,4	
XXXX	Special version	
Code	Material (wetted parts)	
EDP	EPDM	
FPM	FPM	
XXX	Special version	
Code	Sensor	
120	120 mm PG 13.5	
XXX	Special version	
Code	Process connection	
TC15	TriClamp 1-1.5" (OD 50.5mm)	
TC20	TriClamp 2,0" (OD 64 mm)	
XXXX	Special version	
Code	Immersion depth	
040	45 mm under process connection	
080	80 mm under process connection	
XXX	Special version	
Code	Protection cage	
0	Without	
1	With protection cage	
X	Special version	
EXstatic 311		Order code

3.3 EXstatic 312 probe housing - hygienic connection

	Code	Probe housing, material (wetted parts)				
	0408	Stainless steel, 1.4404 / 316L Ra0,8				
	0404	Stainless steel, 1.4404 / 316L Ra0,4				
	XXXX	Special version				
		Code	Material (wetted parts)			
		EDP	EPDM			
		FPM	FPM			
		XXX	Special version			
		Code	Sensor			
		120	120 mm PG 13.5			
		XXX	Special version			
			Code	Process connection		
			IN25	Varivent N DN40-125		
			BCT5	NEUMO BioControl D50		
			XXXX	Special version		
				Code	Immersion depth	
				040	40 mm under process connection	
				XXX	Special version	
					Code	Protection cage
					0	Without
				1	With protection cage	
				X	Special version	
EXstatic 312					Order code	

3.4 EXstatic 315 probe housing 15° inclined

EXstatic 315	Code	Probe housing, material (wetted parts)				
	0408	Stainless steel, 1.4404 / 316L Ra0,8				
	0404	Stainless steel, 1.4404 / 316L Ra0,4				
	XXXX	Special version				
		Code	Material (wetted parts)			
		EDP	EPDM			
		FPM	FPM			
		XXX	Special version			
			Code	Sensor		
			120	120 mm PG 13.5		
			XXX	Special version		
				Code	Process connection	
				VARN	Varivent N DN40-125	
				TC15	TriClamp 1-1.5" (OD 50.5mm)	
				TC20	TriClamp 2,0" (OD 64 mm)	
				BCT5	NEUMO BioControl D50	
				XXXX	Special version	
					Code	Immersion depth
					070	34 mm under process connection
					XXX	Special version
					Code	Protection cage
					0	Without
					X	Special version
					Order code	

4 Spare parts and accessories

The probe housing serial number must always be quoted for spare parts and accessories orders.

4.1 Certificates

EXstatic	Certificates	Order code
310 / 311 / 312 / 315	EN10204-2.2 for surface finishing (wetted parts)	2-121-01-001
310 / 311 / 312 / 315	EN10204-3.1 for material (wetted parts)	2-121-01-002

4.2 Weld-in socket G 1 1/4" connection

EXstatic	Description	Order code
310	Safety weld-in socket straight, 40 mm, 1.4435/316L	2-087-33-001
310	Safety weld-in socket 15°, 40 mm, 1.4435/316L	2-087-33-002

4.3 Sealing kits

EXstatic	Spare part	Order code
310	EPDM (FDA, USP VI) sealing set	2-123-20-001
	FPM sealing kit	2-123-20-002
311 / 312 / 315	EPDM (FDA, USP VI) sealing set	2-123-20-003
	FPM sealing kit	2-123-20-004

4.4 Protective caps

EXstatic	Description	Order code
310 / 311 / 312 / 315	Protection cap EXstatic	2-152-26-001

5 Certificates and compliance

Declaration of conformity

for
Process holder EXstatic type 310/311/312/315

We declare under our sole responsibility that the product, to which this declaration relates, is in conformity with the following standards or the normative documents:



EU-Directive	Harmonised Standards
Pressurised Equipment Directive PED PED 2014/68/EU Module A	EN12266-1: 2012


This declaration applies to all identical versions of the product, which are manufactured according the development-, design- and manufacturing-drawings and -descriptions, which are part of this declaration.

This declaration is given by the manufacturer.

Name of company: **Exner Process Equipment GmbH**
Address: Carl-Metz-Straße 26
D-76275 Ettlingen

Germany

 Place	<u>13.04.2018</u> Date	 Detlef Exner General Manager
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